

hot-air welding | ultrasonic welding | cardbo
offset **CATALOGUE** we cut and mill on plot
opylene | thermoplastics | the digital printe
accurate die-cutting **PRIMO** **BAL** print

PRIMOBAL, s.r.o.

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Company ID: 47902027

Tax Reg. No. (DIČ): CZ47902027

Incorporated in the Commercial Register
maintained by the Regional Court in Brno,
Section C, File 9191

GPS: 49°23'58.525"N, 17°40'27.485"E



After 26 years of property connection with Mr Peter Reisen­thel, a new separate company, Primobal, s.r.o., has been established in January 2020, which continues to cooperate with the German company Reisen­thel Accessoires. The new name refers to a different business line. While Reisen­thel focuses on the production and sale of fashion bags and travel equipment, Primobal focuses on the custom production of packaging, office and speciality products.



However, practically nothing is changing for our business partners. PRIMOBAL, s.r.o. takes over all liabilities and receivables of Reisen­thel CS, s.r.o. and will continue the current production.

The identification and tax identification number, postal address and telephone numbers remain, only e-mail addresses, the internet domain name and company website address on Facebook are hanged.





We have top-quality Rabolini machines, which are specially designed for cutting plastics and harder materials using higher pressures than standard machines. This makes it possible to make precision cut-outs from PP and PET plates up to a thickness of 2.0 mm, or from high-weight cardboards. The maximum possible dimensions are 1400 x 1000 mm and up to 27-metre knives length. A cut-out may also include holes and bending lines.





The robust Kongsberg XN22 plotter, equipped with a power head, milling head and camera, allows cutting and milling boards up to 2570 x 1740 mm.

The maximum cutting area is 2190 x 1680 mm. In addition to rigid plastics (PP, PS, PVC), we also cut foam boards up to a thickness of 30 mm or Pertinax.

The processing of corrugated and machine cardboard is a matter of course.





Printing on plastics and, in particular, on polypropylene, has its own specific characteristics and differs from printing on paper. The best results are achieved on semi-transparent materials using the unique character of the plastic. We prefer print-quality PDF documents for printing. However, if you have difficulties creating such a file, you must provide all source data in sufficient resolution and font in the paths, or specify the fonts to be used within the design proposal.



We normally use **the offset** printing method on plastics up to a 0.80 mm thickness and a maximum print format of 1000 x 710 mm (blank 1020 x 720 mm). We screen-print plastics up to a print format of 1100 x 700 mm (blank 1400 x 995 mm). Spot colours must be defined using the Pantone scale. We print the raster in a maximum resolution of 34 lines/cm. We can **digitally** produce low-cost prints or samples up to a print size of 2190 x 1680 mm.



For the welding of plastics we use two technologies - hot air welding and ultrasonic welding.

The use of hot air is only possible for polypropylene thicknesses from 0.40 to 0.80 mm. Our technology allows the welding of parts up to 500 mm wide. Weld lengths can be up to 900 mm. Hot air welding, where the weld is almost invisible and very clean, is highly productive.

We use ultrasound for welding all thermoplastics. They are most often PP materials, but we can also weld PETs and PVCs. For ultrasonic plastic welding we use servo-driven welding machines that provide unprecedented process repeatability, accuracy and reliability. The ultrasonic method enables parts of various thicknesses to be welded. The weld shape is determined by sonotrode. We have straight, different lengths and rasters available. We also use special shapes for welding pockets for business cards and CDs. If required, we will also provide atypical sonotrodes, for example, with a logo-shaped weld. Even demanding applications such as the welding different materials or other plastics (ABS, PA, PC) are not a problem.



We will design and produce packaging exactly to measure. When creating new packaging, close cooperation from the beginning of the project, whereby the customer delivers the product that needs to be packaged and communicates their ideas, has proven highly successful, and only then do we prepare the design and prototype. We subsequently produce the packaging, including the respective packaging of the products and their distribution to the end customers.





AF 0001 box

width	depth	height
194 mm	54 mm	190 mm



AF 0061 box

width	depth	height
195 mm	120 mm	95 mm



AF 0131 tube

width	depth	height
127,5 mm	22 mm	60 mm



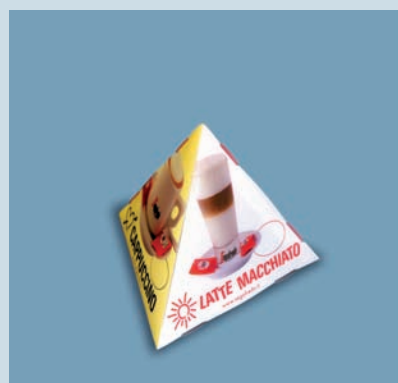
AF 1051 box

width	depth	height
195 mm	72 mm	125 mm



AF 1111 box

width	depth	height
110 mm	43 mm	165 mm



AF 1451 pyramid

width	depth	height
140 mm	140 mm	121 mm



AF 1471 box

width	depth	height
106 mm	45 mm	106 mm



AF 1521 box

width	depth	height
200 mm	130 mm	70 mm



AF 1551 box

width	depth	height
65 mm	25 mm	95 mm



AF 1801 box

width	depth	height
94 mm	75 mm	168 mm



AF 1851 box

width	depth	height
115 mm	60 mm	120 mm



AF 1871 box

width	depth	height
162 mm	162 mm	162 mm



AF 2021 box

width	depth	height
36 mm	36 mm	112 mm



AF 2291 box

width	depth	height
80 mm	80 mm	80 mm



AF 2601 box

width	depth	height
130 mm	25 mm	113 mm



AF 2661 box

width	depth	height
150 mm	150 mm	90 mm



AF 2671 box - pack

width	depth	height
50 mm	50 mm	50 mm



AF 2721 rukáv

width	depth	height
208 mm	123 mm	281 mm



AF 3081 box - pack

width	depth	height
80 mm	30 mm	110 mm



AF 3111 box - pack

width	depth	height
110 mm	110 mm	40 mm



AF 3211 box

width	depth	height
55 mm	20 mm	120 mm



AF 3721 box

width	depth	height
100 mm	80 mm	200 mm



AF 3825 box

width	depth	height
80 mm	15 mm	100 mm



AF 3891 box

width	depth	height
157 mm	92 mm	321 mm



AF 3951 box

width	depth	height
295 mm	160 mm	320 mm



AF 4061 box

width	depth	height
280 mm	214 mm	163 mm



AF 4081 tube

width	depth	height
99 mm	41 mm	143 mm



AF 4401 box

width	depth	height
192 mm	63 mm	34 mm



AF 4871 box hexagon

width	depth	height
60 mm	60 mm	285 mm



AF 5002 box

width	depth	height
172 mm	51 mm	280 mm



AF 5091 box

width	depth	height
120 mm	18 mm	250 mm



AF 5131 tube

Ø	height
65 mm	200 mm



AF 5601 box

width	depth	height
65 mm	65 mm	115 mm



AF 5651 box

width	depth	height
110 mm	38 mm	152 mm



RE 0011 box with ribbon

width	depth	height
133 mm	133 mm	73 mm



RE 7021 box

width	depth	height
100 mm	100 mm	100 mm

We produce bags of various shapes and sizes. The bags can be welded or riveted.

In addition to plastic foils, we also use recycled leather for the production of bags.





AF 0261 bag

width	depth	height
280 mm	70 mm	300 mm



AF 0731 bag

width	depth	height
240 mm	60 mm	195 mm



AF 2081 bag

width	depth	height
200 mm	65 mm	220 mm



AF 2091 bag

width	depth	height
265 mm	60 mm	282 mm



AF 2101 bag

width	depth	height
250 mm	100 mm	350 mm



AF 2501 bag

width	depth	height
250 mm	80 mm	350 mm



AF 2911 bag

width	depth	height
170 mm	70 mm	295 mm



AF 3751 bag

width	depth	height
215 mm	55 mm	130 mm



AF 3761 bag

width	depth	height
110 mm	55 mm	130 mm



AF 4451 bag

width	depth	height
190 mm	50 mm	254 mm



RE 0001 bag

width	depth	height
210 mm	60 mm	297 mm



RE 9091 bag

width	depth	height
310 mm	90 mm	220 mm



CV 0151 A shopper from recycled leather

width	depth	height
380 mm	125 mm	290 mm



CV 0441 A shopper from recycled leather

width	depth	height
380 mm	125 mm	290 mm



CO 0011 bag

width	depth	height
380 mm	125 mm	265 mm



CO 0041 bag

width	depth	height
380 mm	125 mm	265 mm



ZZ 5101 bag

width	depth	height
260 mm	130 mm	170 mm



CV 0261 shopper from recycled leather

width	depth	height
390 mm	160 mm	320 mm



RE 6061 bag

width	depth	height
340 mm	50 mm	295 mm



RE 6081 bag

width	depth	height
500 mm	100 mm	300 mm



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Číslo zakázky:

DESIGN9 - 50x50x100

Zákazník:

Reisenthel - DE

Konstruktor:

Michal Krajča

Rozměry:

50 x 50 x 100 mm

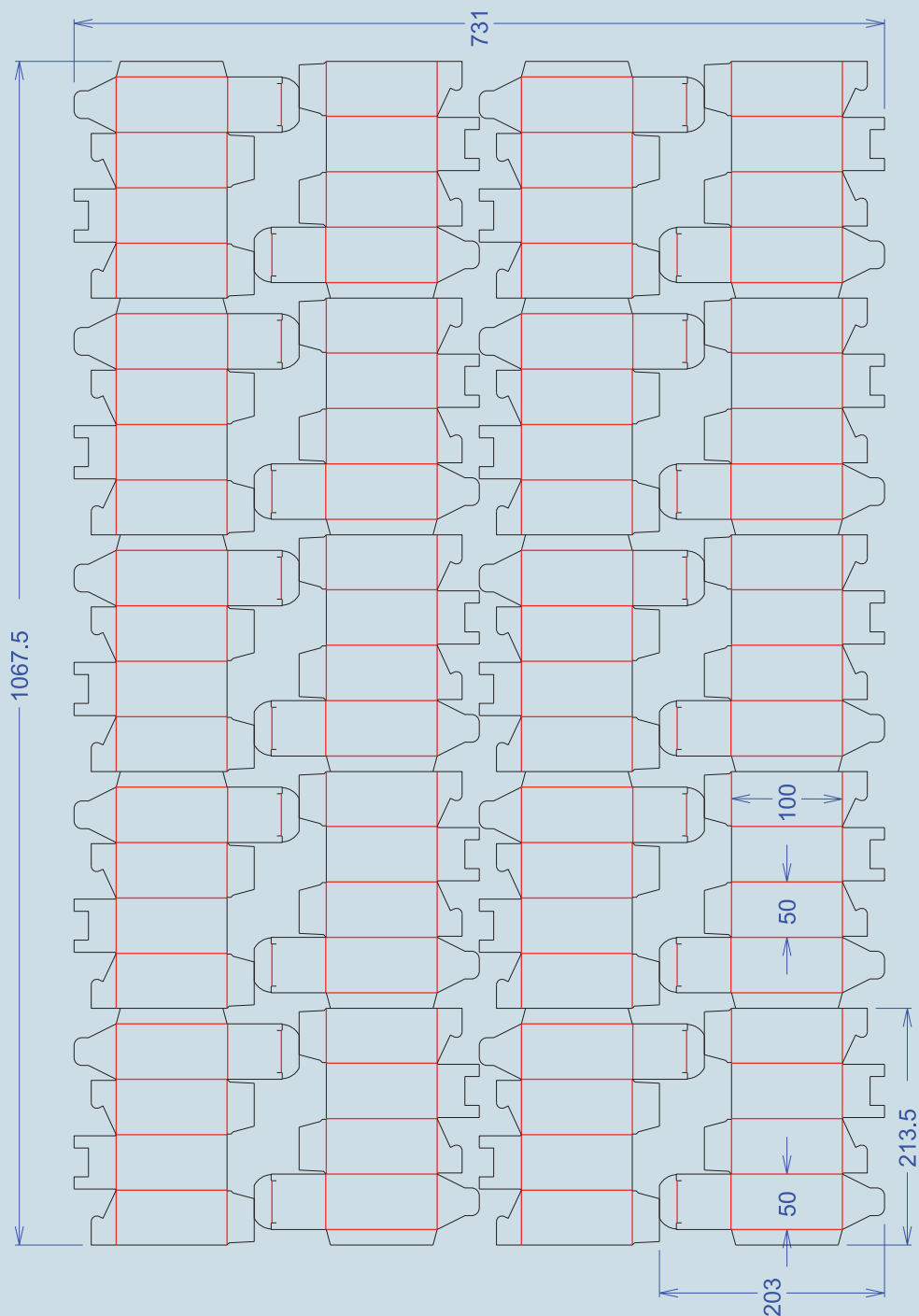
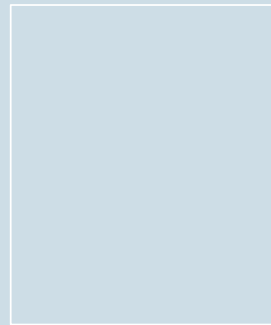
Přířez:

1067,5 x 731 mm

Délka nožů:

35507 mm

Poznámka:



These are actually bags designed to carry all types of bottles. And it's not only wine; we have proposed original bags for other drinks including mineral water, sect and cognac. They always aim to protect the product, facilitate its use and promote its attractiveness for the customer.





AF 0531 box for two wine bottles

width	depth	height
149 mm	75 mm	317 mm



AF 0701 bag for two wine bottles

width	depth	height
165 mm	83 mm	331 mm



AF 0831 bag for two wine bottles

width	depth	height
152 mm	84 mm	380 mm



AF 0941 bag for wine bottle

width	depth	height
84 mm	84 mm	380 mm



AF 1611 bag for three wine bottles

width	depth	height
310 mm	100 mm	400 mm



AF 1681 tube for wine bottle

width	depth	height
63 mm	63 mm	340 mm



AF 2841 box for two wine bottles

width	depth	height
154 mm	80 mm	309 mm



AF 4501 box for wine bottle

width	depth	height
75 mm	75 mm	340 mm



AF 4521 case for wine bottle

width	depth	height
90 mm	90 mm	320 mm



AF 5251 bag for wine bottle

width	depth	height
150 mm	105 mm	360 mm



AF 5541 bag for one liter wine bottle

width	depth	height
90 mm	90 mm	500 mm



VP 0121 bag for wine bottle

width	depth	height
90 mm	90 mm	366 mm

We produce an inexhaustible variety of folders. Above all, we design original and unique solutions. We can weld a business card pocket or CD case. For closing, we use either shaped sections directly in the folder, press-buttons made of metal or plastic, or classic elastic bands.





AF 0641 case with press button

width	depth	height
321 mm	50 mm	240 mm



AF 0671 case

width	depth	height
300 mm	26 mm	220 mm



AF 1171 folder A4 with button

width	depth	height
320 mm	11 mm	230 mm



AF 1211 folder A4 with flaps

width	depth	height
312 mm	16 mm	231 mm



AF 1351 folder with elastic

width	depth	height
225 mm	35 mm	250 mm



AF 1581 folder A4 with button

width	depth	height
355 mm	35 mm	263 mm



AF 2341 folder

width	depth	height
333 mm	000 mm	235 mm



AF 2421 envelope

width	depth	height
240 mm	000 mm	180 mm



AF 2431 folder

width	depth	height
310 mm	10 mm	220 mm



AF 2451 folder L

width	depth	height
225 mm	- mm	315 mm



AF 3281 envelope A4

width	depth	height
330 mm	- mm	238 mm



AF 3991 folder A4

width	depth	height
230 mm	9 mm	310 mm



AF 4361 folder A4 with flaps and elastic

width	depth	height
306 mm	25 mm	220 mm



AF 4611 folder

width	depth	height
225 mm	10 mm	316 mm



AF 4391 folder with pocket

width	depth	height
220 mm	5 mm	270 mm



AF 4651 folder A4 with flaps

width	depth	height
312 mm	15 mm	220 mm



CW 0201M folder A4 writing case

width	depth	height
331 mm	31 mm	247 mm



CW 0211 case with press button

width	depth	height
321 mm	26 mm	240 mm



RE 0061 folder A4

width	depth	height
310 mm	- mm	230 mm



RE 0101 folder A4 with two flaps

width	depth	height
220 mm	6 mm	303 mm



RE 4011 funeral folders

width	depth	height
215 mm	2 mm	300 mm



RE 0791 folder A4 with button

width	depth	height
320 mm	14 mm	242 mm



ZZ 2661 folders with clip

width	height
335 mm	240 mm



ZZ 2751 menu folders

width	height
230 mm	300 mm



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Číslo zakázky:

AF 5471 - 14070094

Zákazník:

Reisenthel - DE

Konstruktor:

Michal Krajča

Rozměry:

43 x 11 x 101 mm

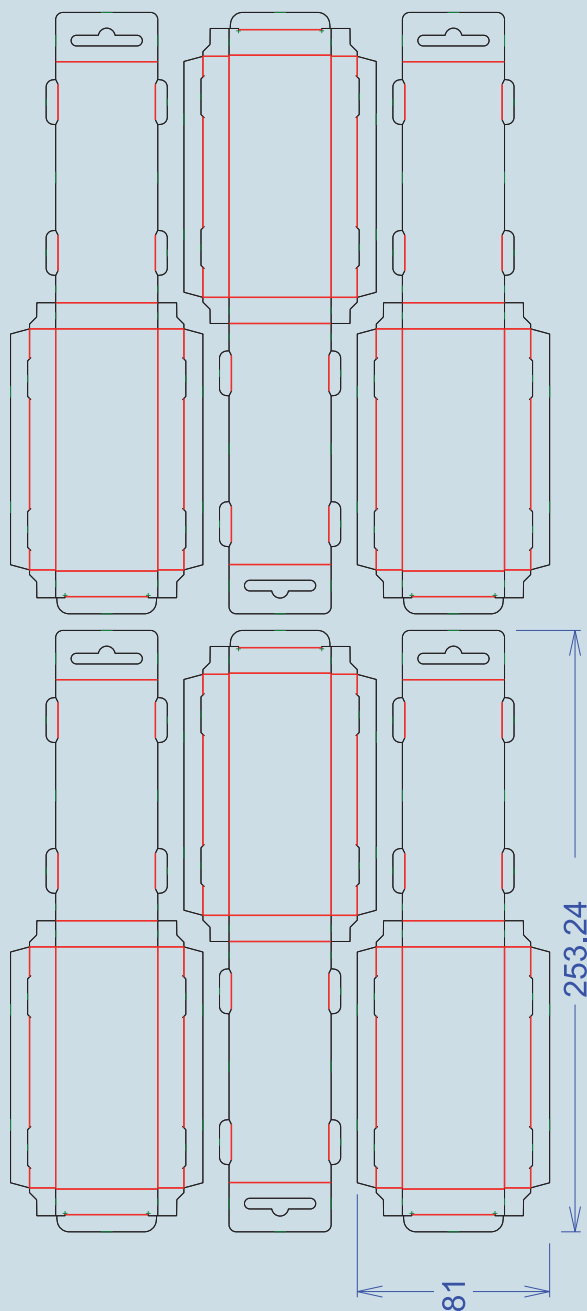
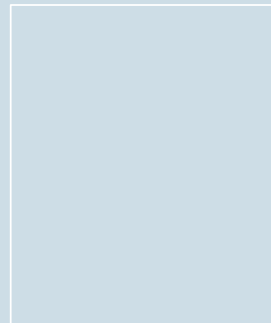
Přířez:

513.5 x 227 mm

Délka nožů:

18414 mm

Poznámka:



Here we refer to products that are actually a folder or packaging equipped with a handle. The handle can be directly formed from a cut-out or injection-moulded plastics. The closing method for the cases, similarly to the folders, is resolved by means of shaped cut-outs directly in the product, or with the help of press-buttons or injected locks.





AF 0201 case

width	depth	height
300 mm	85 mm	220 mm



AF 0321 case

width	depth	height
300 mm	115 mm	260 mm



AF 0681 case

width	depth	height
240 mm	100 mm	190 mm



AF 0911 box with handle

width	depth	height
152 mm	190 mm	280 mm



AF 2611 box with handle

width	depth	height
180 mm	60 mm	230 mm



AF 2831 case

width	depth	height
180 mm	60 mm	80 mm



AF 3251 case

width	depth	height
202 mm	97 mm	133 mm



AF 3801 case

width	depth	height
320 mm	80 mm	230 mm



AF 3961 folder with handle

width	depth	height
325 mm	20 mm	235 mm



AF 5481 case

width	depth	height
150 mm	70 mm	205 mm



AF 5721 case

width	depth	height
333 mm	76 mm	279 mm



RE 0021 case

width	depth	height
220 mm	55 mm	180 mm

We offer binders with ring or lever mechanisms; we can also rivet special plastic mechanisms and pen holders within them. On request, we will add a pocket for business cards or CDs, or L-shaped or U-shaped pockets. We also supply polypropylene separators. Everything can be tailored to your needs, including the printing.





AF 0041 binder A4 with buttons

width	depth	height
270 mm	62 mm	320 mm



AF 0511 binder A5

width	depth	height
120 mm	20 mm	185 mm



AF 3321 binder A4 horizontally

width	depth	height
355 mm	25 mm	230 mm



AF 0761 binder A4

width	depth	height
255 mm	35 mm	305 mm



AF 0781 binder A4

width	depth	height
280 mm	30 mm	318 mm



AF 1151 binder A5

width	depth	height
180 mm	30 mm	220 mm



AF 1601 binder A4 with press button

width	depth	height
265 mm	40 mm	312 mm



AF 3311 binder A4

width	depth	height
280 mm	60 mm	310 mm



CO 0311 binder A4

width	depth	height
280 mm	50 mm	240 mm



CO 0441 binder A4

width	depth	height
257 mm	30 mm	305 mm



RE 0481 binder A4

width	depth	height
255 mm	20 mm	310 mm

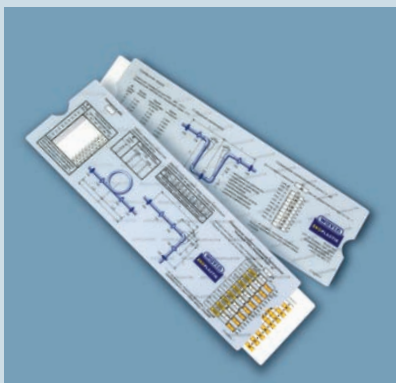


ZZ 3351 binder case

width	depth	height
256 mm	36 mm	306 mm

We are ready to solve the design and construction of products with various unique and unusual shapes. Custom-made book cases, envelopes for vinyl records and compact disks, boxes with integrated pencil stands, holders for mobile phones or brochures, complete advertising stands made of foam PVC, shaped inserts made of PE foam plates or from vacuum-formed PS materials.





ZZ 2541 sliding rulers



Rulers



Coasters



Diaries



Notepads



Turn wheels



Box St. Nicolaus



Box Inels



Advertising display Inels



Dog-breeding aids



Templates



Book case



Pen rack



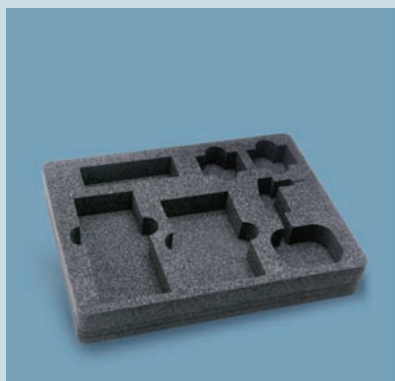
Catalogue



Binder



Photo box



Inset from foam polyethylene



Package with foam inset



Storage system Barduck



Storage system Barduck



Special case



Parking meter



Gauges



Notice board



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Číslo zakázky:

CW 0001 - CURLY

Zákazník:

Reisenthel - DE

Konstruktor:

Michal Krajča

Rozměry:

486 x 685 x 1.2 mm

Přířez:

685 x 486 mm

Délka nožů:

18253 mm

Poznámka:

